



Material - UNS N08535

Standard Specification for Seamless Nickel and Nickel-Cobalt Alloy Pipe and Tube

Group - Non-Ferrous Nickel Alloys

Sub Group - UNS N08535 Seamless Nickel and Nickel-Cobalt Alloy Pipe and Tube Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries Grade Belongs to the Industry - Pipe and Tube

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.		
Silicon	Si %	0.500 max.		
Manganese	Mn %	1.000 max.	As-Cast or Annealing or Age Hardning	
Chromium	Cr %	24.000 - 27.000		
Sulphur	S %	0.030 max.		
Molybdenum	Mo %	2.500 - 4.000		
Phosphorus	P %	0.030 max.		
Copper	Cu %	1.500 max.		-
Nickel	Ni %	29.000 - 36.500	Mechanical Properties	
Iron	Fe %	Balance	Tensile Strength in Mpa	503 min.
-	-	-	Yield Strength in Mpa	214 min.
-	-	-	Elongation in %	40 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table					
Material	Standard	Country Grade Belong to the Industry			
B 622 N08535	UNS	USA	Pipe and Tube		
SB-622 N08535	ASME	USA	Pipe and Tube		
-	-	-	-		
-	-	-	-		
-	-	-	-		
-	-	-	-		
-	-	-	-		

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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